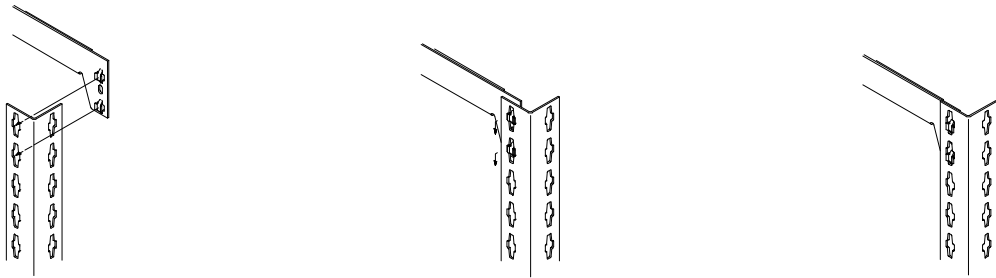


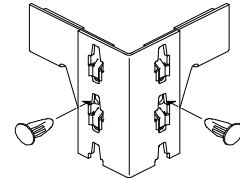
ASSEMBLY INSTRUCTIONS.

PLEASE READ THE ASSEMBLY INSTRUCTIONS BEFORE YOU ATTEMPT TO BUILD YOUR SHELVING.

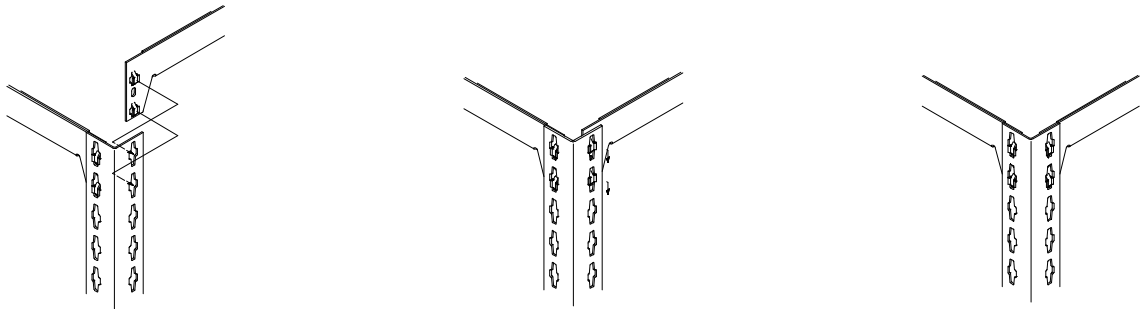
1. If you are not using a floor fixing bracket to secure your Kanban bay to the floor, you should push fit the plastic foot onto the end of the upright post.
2. Locate a side beam (450mm or 600mm) at the top shelf position and using a mallet, drive the component down in to place. Repeat at the other end of the upright to form a frame. Locate and secure a side beam at the mid point in the height.



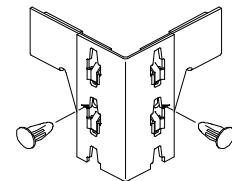
3. Insert a plastic plug at both ends of the side beam into the aperture created. (See 12.)
4. Repeat steps 1 – 3 to construct two frames.



5. Locate a shelf beam (200mm) at the top position corresponding to the side beam and using a mallet, drive the component down in to place. Repeat at the other end of the beam. Repeat for the bottom position.



6. Insert a plastic plug at both ends of the beam in to the aperture created. (See 12.)



7. Lay the chipboard in position.
8. If you are using a floor fixing bracket to secure your Kanban bay to the floor, locate this component into the lowest slot and secure to the floor using an appropriate floor fixing.
9. Use a pair of joining plates per upright, front and back, to join adjacent bays together. Position a plate on the face of two posts, approximately 250mm from the top and bottom of a pair of posts (avoiding slots occupied by beams) and tap into place with the mallet.

ASSEMBLY INSTRUCTIONS.

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10. Each sloping level comprises two shelf beams (inverted so the connectors point upwards), four plastic plugs and four galvanised steel shelves. Note: the rear beam should be positioned higher than the corresponding front beam. (See note beneath bay images below.)
11. Position and secure a front beam and insert a plastic plug to each end. Repeat for the rear beam. Lay the steel panels over the beams.

12.




Image showing the orientation of the top and base beams and the position of the plastic plug.


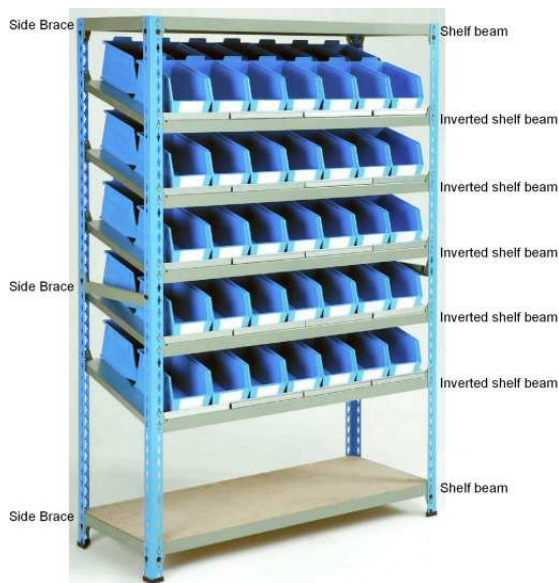


Image showing the orientation of the sloping shelf beams and the position of the plastic plug.

Kanban bays



Kanban 1 with five levels
(leave four clear slots between sloping shelf levels)



Kanban 2 with four levels
(leave five clear slots between sloping shelf levels)