

**Product: GCD-PC1 / SC1**

Before you begin, please read through these instructions. These instructions are for either Solid or Perforated cabinets.

The structural strength of the cabinet requires all parts to be **securely** assembled.

The cabinets are simple to put together, but it is important to identify all parts to begin with.

## Before you start

### What you'll need:

- 2 People
- Electric Screwdriver / Drill
- Protective Gloves
- Protective / Safety boots
- 30 Minutes



## What's in the Box?

		When is it required
<b>1 Back panel</b>	This is the largest panel which you will need first.	Step 1
<b>2 Side Panels</b>		Step 2
<b>2 Panels</b>	1 Roof, 1 Base – Both identical. These have the holes for the door to slot into.	Step 3 + 6
<b>2 Shelf Panels</b>	These are units with a fully folded edge and corners. 1 Forms the shelf, the other sits inside to form the base	Step 3 + 4
<b>1 Door Panel</b>		Step 5
<b>4 Washers</b>	2 of each are used for the door hinge	
<b>Screws</b>		

### Step 1

Place the rear panel on the ground. The cabinet will be built on its back, and then lifted into position at the end.

Offer up the side panel and secure with two screws. Repeat on the other side, making sure the shelf holes line up.

The two side panels have three screw holes in the middle for the shelf. These are not equidistant – measure from the holes to the bottom and top of the panel.

The 710mm area is the bottom area, 770mm is top. **Please see images.**

### Step 2

Take the base panel and place on the bottom of the unit (710mm).

You may need to lift the unit up slightly to slide the panel underneath. Please see images below.

### Step 3

Take a shelf panel and slide it into place on the base. This will form a flush base. Attach with 3 screws on both sides.

### Step 4

Take the second shelf panel and secure with 3 screws on both sides.

### Step 5

Take the door panel, and place 2 washers on the bottom hinge. Slide the door into the holes on the base panel, ensuring that the lock is at the same level as the internal shelf.

### Step 6

Place 2 washers on the top of the door hinge, and slide the remaining panel over the top of the cabinet. Secure with 3 screws both sides.

Raise your cabinet on to the base.

### Final Checks

If your door is not hanging even, please check that the cabinet is on level ground, and all screws are tight.

Images

Step 2.



Step 3.

